



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4918-047
Job Sheet 179257



Part No: D4918-047

Job Qty: 4 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEETS 2,3 IPP REV:A 13.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Work center / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/29/18	0.00	0.00	Start Up Waterjet		18/06/17
100	Waterjet	4 pcs		6/29/18	0.00	1.00	Waterjet1		18/06/17
105	QC	4 pcs		6/29/18	0.00	0.00	QC2 Waterjet-1		18/06/17
107	QC	4 pcs		6/29/18	0.00	0.00	QC8-5		38
108	Brake NC	4 pcs		6/29/18	0.00	0.21	Brake NC 1		9-89 DAS
109	QC	4 pcs		6/29/18	0.00	0.00	QC5		38
120	Autoweld 1	4 pcs		6/29/18	0.00	1.01	Automated welding		9-89
130	QC	4 pcs		6/29/18	0.00	0.00	QC10		EL
140	QC	4 pcs		6/29/18	0.00	0.00	QC5		12
150	SprayPaint	4 pcs		6/29/18	0.00	0.27	Spray Paint		12 JUN 30 2018
160	QC	4 pcs		6/29/18	0.00	0.00	QC5		38
170	Packaging	4 pcs		6/29/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	4 Ea		6/29/18	0.00	0.00	QC21		38

Part Op 105 - QC2- Inspect parts off machine FAI/FAIB
Descriptions: 107 - QC8- Inspect parts - second check
108 - Form as per dwg
109 - QC5- Inspect part completeness to step on W/O
120 - Weld per dwg & QSI004 4.5
130 - QC10- Inspect visual per QSI004- ground welds
140 - QC5- Inspect part completeness to step on W/O
160 - QC5- Inspect part completeness to step on W/O
170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

JUL 16 2018

DAS
53
9-89

Rockward 138854

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.6480 sf (.412 ea)	90-Start up Operation	5080376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	262	0



Container No: S081680



Part: D4918-047

Job No: 179257

Serial No/Batch: S081680

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/17/18

82C
05-06

82C
08-10

82C
08-10

Part Specifications
Specifications could not be found.

Plex 6/15/18 11:22 AM dart.lacelle.linda

